FREEZE-THAW CABINET



ELITE SERIES Freeze-Thaw

Humboldt's Elite Series, Freeze-Thaw Cabinet is used to measure the resistance of concrete to deterioration caused by repeated cycles of freezing and thawing. The HC-3186S.4F Freeze-Thaw is designed to test up to eighteen 3" x 4" x 16" (76 x 102 x 406cm) concrete specimens simultaneously, with one being a control. Key features of the Freeze-Thaw include:

- Fully automatic operation frees operator to perform other lab duties.
- Allows users to establish field control using correlations between concrete strength and durability
- Permits the evaluation of variables in concrete properties and conditioning.
- Useful in the evaluation of the durability of aggregates, as well as the properties of admixtures.

Humboldt's touch-screen controller provides you with full, graphical monitoring of all testing functions in a stand-alone application. Now you can have full, finger-tip control and monitoring of all testing functions with Humboldt's touch-screen controller, found on our Freeze-Thaw Cabinet. The seven-inch, waterproof screen provides at-a-glance monitoring of testing functions, in a real-time graphical display, without the use of a computer.

66.4

HUMBOLDT

ASTM C666, procedure A; AASHTO T161

HC-31865.4F

HC-31865 FREEZE-THAW

The HC-3186S Freeze-Thaw provides the following capabilities:

- User-created test control is possible, for changing freeze time, minimum temperature, maximum temperature and the number of cycles desired.
- Real-time, on-screen control and monitoring with graphing, allowing different data views to be chosen.
- Test data can be reviewed after a test is completed, which includes tabulation and graph views.
- Touch-screen interface for easy navigation.
- Test data can be via the front USB port and a flash drive. Reports can be generated by using Humboldt's HM-Data Download software and the exported data.

It is possible to have up to eight freeze-thaw cycles within a 24-hour period, however, the exact number of cycles is dependent upon the time required for the temperature at the center of the control prism to fall from 40 to 0°F (4.4 to -17.8°C) and then back to 40°F (4.4°C). The temperature at the center of the control specimen is controlled with the use of a 0.75HP (0.6KW) refrigeration unit and electric resistance heaters with fully automatic controls.

Current temperature of the control specimen can be checked by a glance at the large, 7" color display on the controller. It is also possible to track the temperatures of freeze-thaw cycles in real-time with a glance at the display. For corrosion resistance and long service life, the HC-3186S Freeze-Thaw features a stainless steel, 84"L x 32"W x 35.75"H (213 x 81 x 91cm) cabinet construction with 3" (76mm) insulation on all sides. The internal test compartment measures 74" x 26" x 6" (188 x 66 x 15cm). A 30-amp circuit is required for operation.





Controller Specifications

Display	7" (178mm) VGA (480 x 800) Resistive-touch screen
Real-time test data	Graphic and tabulation
Processor	Dual 32-bit ARM
RAM	64MB
Memory, non-volatile	4GB
Data acquisition	1 Channel
Logging speed	1 reading every 5 minutes
Multi-test storage	1000
Points per test	3000
USB port	used to export data via thumb drive
Ethernet connection	for network connectivity
Firmware Update	Ethernet or flash drive

Specifications

Condensor Operating Temperature Range	-30°F to 45°F (-34°C to 7°C) evap (R-404A) Designed for up to 110°F (43°C) ambient
Data channels	1
Data storage	1000 tests and up to 3000 readings per test
Cabinet Dims	84"L x 32"W x 35.75"H (213 x 81 x 91cm)
Controller Dims	22.25"H x 16.25 "W x 6"D (56 x 41 x 15cm)
Voltage	208/230V 50/60Hz Single Phase - 30amps
Net weight	1200 lbs (544kg)
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reeze-Thaw Cabinet Includes:

(17) H-3185TA Stainless Steel Sample Trays,
3" x 4" x 16.375" (76 x 102 x 406mm)
(1) H-3185TSA Stainless Steel Sample Tray with spout,

3" x 4" x 16.375" (76 x

www.humboldtmfg.com 1.800.544.7220



product manual 07.24

HC-3186S Freeze-Thaw Cabinet



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Introduction

Humboldt's Elite Series, Freeze-Thaw Cabinet is used to measure the resistance of concrete to deterioration caused by repeated cycles of freezing and thawing. The HC-3186S.4F Freeze-Thaw is designed to test up to eighteen 3" x 4" x 16" (76 x 102 x 406cm) concrete specimens simultaneously, with one being a control. Key features of the Freeze-Thaw include:

- Fully automatic operation frees operator to perform other lab duties.
- Allows users to establish field control using correlations between concrete strength and durability
- Permits the evaluation of variables in concrete properties and conditioning.
- Useful in the evaluation of the durability of aggregates, as well as the properties of admixtures.

The HC-3186S Freeze-Thaw provides the following capabilities:

- User-created test control is possible, for changing freeze time, minimum temperature, maximum temperature and the number of cycles desired.
- Real-time, on-screen control and monitoring with graphing, allowing different data views to be chosen.
- Test data can be reviewed after a test is completed, which includes tabulation and graph views.
- Touch-screen interface for easy navigation.
- Complete report generation from with the Humboldt NEXT software. Test data can also be exported to computers via a network or thumb drive.
- Remote control and monitoring via network and internet.

It is possible to have up to eight freeze-thaw cycles within a 24-hour period, however, the exact number of cycles is dependent upon the time required for the temperature at the center of the control prism to fall from 40 to 0° F (4.4 to -17.8°C) and then back to 40° F (4.4°C). The temperature at the center of the control specimen is controlled with the use of a 0.75HP (0.6KW) refrigeration unit and electric resistance heaters with fully automatic controls.

Current temperature of the control specimen can be checked by a glance at the large, 7" color display on the controller. It is also possible to track the temperatures of freeze-thaw cycles in real-time with a glance at the display. These graphs and tabular data can be used to produce

reports of tests within the Humboldt NEXT software or downloaded to other computers or software for reports.

For corrosion resistance and long service life, the HC-3186S Freeze-Thaw features a stainless steel, 84"L x 32"W x 35.75"H (213 x 81 x 91cm) cabinet construction with 3" (76mm) insulation on all sides. The internal test compartment measures 74" x 26" x 6" (188 x 66 x 15cm). A 30-amp circuit is required for operation

Display	7" (178mm) VGA (480 x 800) Resistive-touch screen
Real-time test data	Graphic and tabulation
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Data storage	1000 tests and up to 3000 readings per test
Cabinet Dims	84"L x 32"W x 35.75"H (213 x 81 x 91cm)
Controller Dims	22.25"H x 16.25 "W x 6"D (56 x 41 x 15cm)
Voltage	208/230V 50/60Hz Single Phase - 30amps
Net weight	1200 lbs (544kg)

Freeze-Thaw Cabinet includes: (17) H-3185TA Stainless Steel Sample Trays, 3" x 4" x 16.375" (76 x 102 x 406mm) (1) H-3185TSA Stainless Steel Sample Tray with spout, 3" x 4" x 16.375" (76 x 102 x 406mm)

Hardware Setup

- 1) Mount the controller box securely on a wall nearest to the Freeze/ Thaw cabinet, but away from water or extreme moisture.
- 2) Plug in all electrical devices on the cabinet such as heaters, cooling system compressor, fan, and mechanical thermostat to the socket at the bottom of the controller box. All electrical connections have twist to lock plugs that easily attach to the controller box. The heaters consist of 3 banks with 3 identical plugs, but the sockets and cables are marked. Be sure each heater cable is plugged into the proper socket.
- 3) Be sure the power switch is turn off (down) before applying power.
- 4) The system is shipped without a plug on the inlet power cable so the user can attach a plug to match their socket or the system can be hard wired into a breaker box or junction box. Power requirements are: 220VAC, 50 or 60Hz, single phase, 30 amps.
- 5) When all cables are connected, turn on the power switch. You will hear a series of relay clicks from the cooling system which is normal. Wait about a minute after power up before starting a test.
- 6) Figure 3 shows the home screen that appears on the LCD display when the unit is first turned on.

Home	3:11 PM	ID 5 🛍 🎯 👍
	TEMPERATURE	
	~~~	
	99	
		°F

Figure 3

#### Settings

 Press the Menu button on the default home screen > System Setting.



Figure 4

- A. Date/time
- 2) On the System Settings screen, press Date/Time.
- The Time and Date Settings Screen will appear, as seen in Figure 5.
- An alternate method is to simply touch the clock, which is located on the top middle of the screen at all times, and it will open the Date/Time Screen.
- 5) Set the date and time using the keypad that appears by touching the yellow text box for month, day, year, hours, minutes, or seconds (Figure x).
- 6) The date format can be changed using the drop down menu under "Date Format."
- 7) The clock style shown on the top of the screen may be altered by checking or un-checking the boxes for "24 Hour Clock" or "Show Seconds"

🔶 Date/	Time Settings	1:07 AM	ID 1 🖶 🍂 🛞 🖧
Date			
MONTH	DAY	YEAR	DATE FORMAT
01	01	2010	month/day/year 🔽
Time			
HOURS	MINUTES	SECONDS	
01	07	28	AM
Clock Style	9		
24 HOU	R CLOCK		
SHOW	SECONDS		

Figure 5

Date/1	Fime Se	ttings	1:0	7 AM	ID	1 🛃 🎢 🏵 📥
Date MONTH	Valu	e 5	Set Mo	onth		ear
Time	7	8	9	0	$\langle \times$	
HOURS 01	4	5	6		< >	
Clock Style	1	2	3	-	~	1
SHOW S	ECONDS	5	·	·	<u>.</u>	



#### B. Display

- 1) On the System Settings screen, press Display
- 2) The Display Settings Screen will appear, as seen in Figure 7. Here, the brightness may be adjusted to a desired level by using the slider on the brightness scale and move it to side of "less" or "more."
- 3) To change the time before the screen auto dims, tap the yellow text box under "DIM DISPLAY" (seen in Figure 7), a keypad will appear, and the desired number of minutes can be entered.

Display Settings	1:07 AM	ID 1 🛃 🍂 🛞 🖺
Brightness		MODE
Timeouts		
DIM DISPLAY	LANGU	AGE
Backlight of the display will dim display to deactivate dimming.	. Touch Choose	the display language.
5 (minutes)	Englis	h 🔽
Backlight of the display will dim display to deactivate dimming.	. Touch Choose Englis	the display language.



#### C. Preferences

1) On the System Settings screen, press Preferences. There are 4 options tabs that are used to select user preferences:



#### Figure 8

On the main screen you can select the Logger ID number that is used to identify the specific HM-1385 on the network. You can also enable or disable sound and how and when to check for firmware updates. Note: you cannot access the Preferences screen while a test is in progress. 2) On the Preferences screen, press the System Units tab to set the temperature units to Celsius or Fahrenheit.



Figure 9

3) On the Preferences screen, press the Manual Control tab to turn on/off the heaters and/or cooling.

System Preferences	12:20 PM	ID 5 🛍 🎯 📥
General System Units Manual	Control Storage	
COOLING ON/OFF	● OFF ○ ON	
HEATER BANK L ON/OFF	● OFF ○ ON	
HEATER BANK M ON/OFF	● OFF ○ ON	
HEATER BANK R ON/OFF	OFF ON	



4) On the Preferences screen, press the Storage tab to set limits on how many tests to store and recover deleted tests.



Figure 11

- D. Network
- 5) On the System Settings screen, press Network.
- 6) The Network Settings screen is shown in Figure 12 below. The Cabinet has a webpage where you can run tests and download data. When using a static IP, type in the IP address shown into a web browser on your PC to access the Cabinet. Note not all network functionality may be available at time of product release. Check for updates frequently.

+	Network S	Settings	1:03	АМ		ID 1 🛞 🚜
	<b>D</b> ENABLED				Local Status CONNECTED	
IP In	formation				Internet Status	
IP A	DDRESS [	10.	0.6.81		CONNECTED	
SUB	NET MASK	255.2	55.255.0		VNC Status	
GAT	EWAY [	10	.0.6.2		DISABLED/DIS	CONNECTED
DNS	SERVER 1	24.2	25.5.60			
DNS	SERVER 2	24.2	25.5.61			
	DISABLED				Note: Please check wit department if you are trouble with any conne	h your IT having ections.

Figure 12

- 7) By default DHCP is enabled. This will automatically assign all IP Information for the cabinet.
- 8) To disable DHCP, simply uncheck the box. Once DHCP is disabled, the screen will look like Figure 13.

+	Network S	Settings	1:03	АМ		ID 1 🎯 📥
DHC	<b>P</b> DISABLED				Local Status DISCONNECTED	,
IP Ir	nformation				Internet Status	
IP A	DDRESS	10.0	0.6.81		DISCONNECTED	
SUB	NET MASK	255.25	55.255.0		VNC Status	
GAT	EWAY	10.	0.6.2		DISABLED/DISC	ONNECTED
DNS	SERVER 1	24.2	5.5.60			
DNS	SERVER 2	24.2	5.5.61			
	DISABLED				Note: Please check with department if you are h trouble with any conne	n your IT naving ctions.

Figure 13

- 9) All IP Information is now free to be changed for purposes such as static IP.
- Note: Disabling DHCP and failing to correctly setup the IP Information will prevent the cabinet from successfully accessing the internet and checking for updates.

#### Operation

- A. Running a test
- 1) Press the Menu button on the default home screen: New Test.

Test Setup Wizard 2:38	BAM .	ID 0 🔯 🎯 📥
SETUP		
Number of cycles	30	
Minumum Freeze Temperature	-17 °F	
Maximum Thaw Temperature	<u> </u>	
Hold Freeze Time(min)	0 Minutes	
Hold Thaw Time	0 Minutes	
Hold temp at end of cycles		

Figure 14

- On this screen you can set (press the yellow area) the number of freeze / thaw cycles you wish to perform, as well as the min and max temperatures and hold times if desired.
- 3) After the number of cycles are reached, if the "Hold temp at end of cycles" box is checked, the system will keep the cabinet at the thaw temperature until the Stop test button is pressed.
- 4) Press the button to give the test a unique name. Once you hit the return button, testing starts immediately.



#### Figure 15

5) Pressing the TEST CONTROL bar will open a window as shown in Figure 16. Note this window is only available when a test is running.



Figure 16

6) Pressing the PREVIOUS TESTS tab will open a window to view previous tests

Tests	12:15 PM	ID 5 🗃 🗑 👍 Select a test stored in
PREVIOUS TESTS	TEST2 - 06/08/2016 12:14:20 PM	dun tel din te
INDEX         TIME           0         00:00:00           1         00:00:34	темералия 99.0 99.0	Switch from tabulated to graph view Copy test to c USB flash drive Points Recorded 2 Delete test

Figure 17

7) Pressing the Choose Test button will open a window to choose the test stored in non-volatile memory.

ft Tests		3:10 PM	ID 5 🛍 🎯 📥
PREVIOUS T	ESTS		
INDEX         TIME           0         00:00           1         00:00	Previous Test Se Choose Test: TESTB TESTA	lect	Choose Test

Figure 18

8) After testing is complete, the Current Test tab will disappear and the test will be moved into the Previous Test tab.

#### **Added Features**

 To Take a Screen Shot of results or anything on the screen, hold the menu icon on the top left corner and drag it to the top-middle of the screen—illustrated in Figure 22 below. NOTE: The screen shot is always saved to USB so there must be a USB drive in the port.

Test Setup Wizard 2:1	ррм ID 5 🛍 🎯 👍
SETUP	
Number of cycles	30
Minumum Freeze Temperature	0 °F
Maximum Thaw Temperature	40 °F
Hold Freeze Time(min)	0 Minutes
Hold Thaw Time	0 Minutes

Figure 19

- 2) When the screenshot is being taken, there will be a camera icon in the top right corner, as seen in figure 19 above.
- 3) To view the tests on the computer:
- a. Go to www.humboldtmfg.com
- b. Click "Support"
- c. Click "Software"
- d. Click on the "Data Download Software" tab
- e. The screen illustrated in Figure 20 below will appear.



Figure 20

- f. Click the Current version link and the software will download.
- g. This software will retrieve the file from USB and view recorded data on the computer.

#### Appendix

Figures 25 and 26 illustrate the Network Settings screen when DHCP is enabled and then disabled respectively. When DHCP is disabled, IP Information can be changed. This is required if you wish to use the unit on a static IP network.

Note: Also notice the two icons in the top right corner of the screen. The furthest right icon indicates the status of a local network, and the globe shaped icon represents the status of internet connection. In figure 25 the icons are transparent indicating the machine is connected to a local network that does have internet access. Figure 26 shows the icons red, indicating no local network or internet connection.

Network 9	Settings 1:03 A	M ID 1 🛞 🖧
DHCP		Local Status CONNECTED
IP Information	I	Internet Status
IP ADDRESS	10.0.6.81	CONNECTED
SUBNET MASK	255.255.255.0	VNC Status
GATEWAY	10.0.6.2	DISABLED/DISCONNECTED
DNS SERVER 1	24.25.5.60	
DNS SERVER 2	24.25.5.61	
VNC		Note: Please check with your IT department if you are having trouble with any connections.
	Figure	21
Network S	Figure	21 M ID 1 😵 👍
Network S     DHCP     DISABLED	Figure Settings 1:03 A	21 M ID 1 🐨 🕹 Local Status DISCONNECTED
Network      DHCP     DISABLED     IP Information	Figure Settings 1:03 A	21 M ID 1 @ 4 Local Status DISCONNECTED Internet Status
Network       DHCP     DISABLED      IP Information     IP ADDRESS	Figure Settings 1:03 A	21 M ID 1 🚱 🕹 Local Status DISCONNECTED Internet Status DISCONNECTED
Network      Network     DHCP     DISABLED     IP Information     IP ADDRESS     SUBNET MASK	Figure Settings 1:03 A 10.0.6.81 255.255.255.0	21 M ID 1 🚱 👍 Local Status DISCONNECTED Internet Status DISCONNECTED VNC Status
Network :     DHCP     DISABLED     IP Information     IP ADDRESS     SUBNET MASK     GATEWAY	Figure Settings 1:03 A 10.0.6.81 255.255.255.0 10.0.6.2	21 M ID 1 🖗 🕹 Local Status DISCONNECTED Internet Status DISCONNECTED VNC Status DISABLED/DISCONNECTED
Network ! DHCP DISABLED IP Information IP ADDRESS SUBNET MASK GATEWAY DNS SERVER 1	Figure Settings 1:03 A 10.0.6.81 255.255.255.0 10.0.6.2 24.25.5.60	21 M ID 1 <table-cell> 🕹 Local Status DISCONNECTED Internet Status DISCONNECTED VNC Status DISABLED/DISCONNECTED</table-cell>
Network ! DHCP DISABLED IP Information IP ADDRESS SUBNET MASK GATEWAY DNS SERVER 1 DNS SERVER 2	Figure Settings 1:03 A 10.0.6.81 255.255.255.0 10.0.6.2 24.25.5.60 24.25.5.61	21 M ID 1 🖗 👍 Local Status DISCONNECTED Internet Status DISCONNECTED VNC Status DISABLED/DISCONNECTED

DISABLED

Figure 22

department if you are having

trouble with any connections.

Figure 27 shows the Contact information screen. This screen can be found from the home Screen by pressing the top left button to drop down the menu, accessing the Setup menu and choosing contact. This screen provides the information for contacting Humboldt should any problems arise. In the event of emailing Humboldt directly, screenshots would be extremely helpful to solving the problem quickly.



Figure 23

In Figure 28 above, illustrates the screen that will appear upon boot up if clock settings were lost. The appropriate date and time settings will need to be reset.



Figure 24

Warning Heater strips can reach a high temperature that can cause burns to exposed skin; do not touch while machine is testing. Ensure control panel is closed while power is connected to avoid electrical shock.

#### Warranty

Humboldt Mfg. Co. warrants its products to be free from defects in material or workmanship. The exclusive remedy for this warranty is Humboldt Mfg. Co., factory replacement of any part or parts of such product, for the warranty of this product please refer to Humboldt Mfg. Co. catalog on Terms and Conditions of Sale. The purchaser is responsible for the transportation charges. Humboldt Mfg. Co. shall not be responsible under this warranty if the goods have been improperly maintained, installed, operated or the goods have been altered or modified so as to adversely affect the operation, use performance or durability or so as to change their intended use. The Humboldt Mfg. Co. liability under the warranty contained in this clause is limited to the repair or replacement of defective goods and making good, defective workmanship.





The MSDS format adheres to the standards and regulatory requirements of the United States and may not meet regulatory requirements in other countries. DuPont 1 Page Material Safety Data Sheet _____ "SUVA" 404A Revised 29-AUG-2001 6002FR _____ CHEMICAL PRODUCT/COMPANY IDENTIFICATION Material Identification "SUVA" is a registered trademark of DuPont. Corporate MSDS Number : DU005612 Tradenames and Synonyms HP62 404A Company Identification MANUFACTURER/DISTRIBUTOR DuPont Fluoroproducts 1007 Market Street Wilmington, DE 19898 PHONE NUMBERS Product Information : 1-800-441-7515 (outside the U.S. 302 - 774 - 1000)Transport Emergency : CHEMTREC 1-800-424-9300(outside U.S. 703-527-3887) : 1-800-441-3637 (outside the U.S. Medical Emergency 302 - 774 - 1000)COMPOSITION/INFORMATION ON INGREDIENTS _____ _____ Components % CAS Number Material 354-33-6 PENTAFLUOROETHANE (HFC-125) 44 ETHANE, 1,1,1-TRIFLUORO- (HFC-143a) 420-46-2 52 811-97-2 ETHANE, 1,1,1,2-TETRAFLUORO- (HFC-134a) 4 _____ HAZARDS IDENTIFICATION _____ Potential Health Effects Inhalation of high concentrations of vapor is harmful and

may cause heart irregularities, unconsciousness, or death. Intentional misuse or deliberate inhalation may cause death without warning. Vapor reduces oxygen available for breathing and is heavier than air. Liquid contact can cause frostbite.

#### DuPont Material Safety Data Sheet

#### (HAZARDS IDENTIFICATION - Continued)

#### HUMAN HEALTH EFFECTS:

Overexposure to the vapors by inhalation may include temporary nervous system depression with anesthetic effects such as dizziness, headache, confusion, incoordination, and loss of consciousness. Higher exposures to the vapors may cause temporary alteration of the heart's electrical activity with irregular pulse, palpitations, or inadequate circulation; or fatality from gross overexposure. Contact with the liquid may cause frostbite.

Individuals with preexisting diseases of the central nervous or cardiovascular system may have increased susceptibility to the toxicity of increased exposures.

#### Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

_____

#### FIRST AID MEASURES

#### First Aid

#### INHALATION

If inhaled, immediately remove to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

#### SKIN CONTACT

Flush area with lukewarm water. Do not use hot water. If frostbite has occurred, call a physician.

#### EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

#### INGESTION

Not a probable route. However, in case of accidental ingestion, call a physician.

#### Notes to Physicians

THIS MATERIAL MAY MAKE THE HEART MORE SUSCEPTIBLE TO ARRHYTHMIAS. Catecholamines such as adrenaline, and other compounds having similar effects, should be reserved for emergencies and then used only with special caution.

# FIRE FIGHTING MEASURES

#### # Flammable Properties

Flash Point : No flash point

Flammable Limits in Air, % by Volume: LEL : None per ASTM E681 UEL : None per ASTM E681 Autoignition: Not determined

Fire and Explosion Hazards:

Cylinders may rupture under fire conditions. Decomposition may occur.

Contact of welding or soldering torch flame with high concentrations of refrigerant can result in visible changes in the size and color of torch flames. This flame effect will only occur in concentrations of product well above the recommended exposure limit, therefore stop all work and ventilate to disperse refrigerant vapors from the work area before using any open flames.

R-404A is not flammable in air at temperatures up to 100 deg C (212 deg F) at atmospheric pressure. However, mixtures of R-404A with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. R-404A can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing R-404A and air, or R-404A in an oxygen enriched atmosphere becomes combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, R-404A should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example: R-404A should NOT be mixed with air under pressure for leak testing or other purposes.

Experimental data have also been reported which indicate combustibility of HFC-134a, a component in this blend, in the presence of chlorine.

#### Extinguishing Media

As appropriate for combustibles in area.

Fire Fighting Instructions

Cool cylinder with water spray or fog. Self-contained breathing apparatus (SCBA) is required if cylinders rupture and contents are released under fire conditions. Water runoff should be contained and neutralized prior to release.

#### _____ ACCIDENTAL RELEASE MEASURES _____ Safeguards (Personnel) NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up. Accidental Release Measures Ventilate area using forced ventilation, especially in low or enclosed places where heavy vapors might collect. Remove open flames. Use self-contained breathing apparatus (SCBA) for large spills or releases. HANDLING AND STORAGE _____ Handling (Personnel) Avoid breathing vapor. Avoid liquid contact with eyes and skin. Use with sufficient ventilation to keep employee exposure below recommended limits. Contact with chlorine or other strong oxidizing agents should also be avoided. See Fire and Explosion Data section. Storage Clean, dry area. Do not heat above 52 deg C (125 deg F). EXPOSURE CONTROLS/PERSONAL PROTECTION _____ Engineering Controls Avoid breathing vapors. Avoid contact with skin or eyes. Use with sufficient ventilation to keep employee exposure below the recommended exposure limit. Local exhaust should be used if large amounts are released. Mechanical

Refrigerant concentration monitors may be necessary to determine vapor concentrations in work areas prior to use of torches or other open flames, or if employees are entering enclosed areas.

ventilation should be used in low or enclosed places.

Personal Protective Equipment

Impervious gloves should be used to avoid prolonged or repeated exposure. Chemical splash goggles should be available for use as needed to prevent eye contact. Under normal manufacturing conditions, no respiratory protection is required when using this product. Self-contained breathing apparatus (SCBA) is required if a large release occurs. (EXPOSURE CONTROLS/PERSONAL PROTECTION - Continued)

```
Exposure Guidelines
Applicable Exposure Limits
  PENTAFLUOROETHANE (HFC-125)
                  : None Established
  PEL
      (OSHA)
                       : None Established
       (ACGIH)
  TLV
  AEL * (DuPont)
WEEL (AIHA)
                       : 1000 ppm, 8 & 12 Hr. TWA
                         : 1000 ppm, 4900 mg/m3, 8 Hr. TWA
  ETHANE, 1,1,1-TRIFLUORO- (HFC-143a)
                : None Established
: None Established
: 1000 ppm, 8 & 12 Hr. TWA
: 1000 ppm, 8 Hr. TWA
  PEL (OSHA)
  TLV
       (ACGIH)
  AEL * (DuPont)
  WEEL (AIHA)
  ETHANE, 1,1,1,2-TETRAFLUORO- (HFC-134a)
  PEL(OSHA): None EstablishedTLV(ACGIH): None EstablishedAEL * (DuPont): 1000 ppm, 8 & 12 Hr. TWAWEEL(AIHA): 1000 ppm, 8 Hr. TWA
  * AEL is DuPont's Acceptable Exposure Limit. Where governmentally
  imposed occupational exposure limits which are lower than the AEL
  are in effect, such limits shall take precedence.
  _____
PHYSICAL AND CHEMICAL PROPERTIES
_____
Physical Data
                      : -46.7 C (-52.1 F) Average
  Boiling Point
  Vapor Pressure
                       : 182.1 psia at 25 deg C (77 deg F)
  % Volatiles
                       : 100 WT^{-}_{8}
  % Volatiles. 100 MinEvaporation Rate: (CL4 = 1)
                          Greater than 1
  Solubility in Water : Not determined
                        : Slight ethereal
  Odor
  Form
                        : Liquefied gas
                       : Clear, colorless
  Color
  Specific Gravity
                       : 1.05 @ 25C (77F)
  STABILITY AND REACTIVITY
 _____
Chemical Stability
  Material is stable. However, avoid open flames and high
  temperatures.
Incompatibility with Other Materials
  Incompatible with active metals, alkali or alkaline earth
  metals--powdered Al, Zn, Be, etc.
```

#### DuPont Material Safety Data Sheet

(STABILITY AND REACTIVITY - Continued)

Decomposition

Decomposition products are hazardous. This material can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrofluoric acid and possibly carbonyl fluoride.

These materials are toxic and irritating. Contact should be avoided.

Polymerization

Polymerization will not occur.

TOXICOLOGICAL INFORMATION

#### Animal Data

The blend is untested.

HFC-125

Inhalation 4 hour ALC: > 709,000 ppm in rats

Single, high inhalation exposures caused lethargy, decreased activity, labored breathing and weight loss. Weak cardiac sensitization effect, a potentially fatal disturbance of heart rhythm caused by a heightened sensitivity to the action of epinephrine. Lowest-Observed-Adverse-Effect-Level for cardiac sensitization: 100,000 ppm. Repeated exposure caused: No significant toxicological effects. No-Observed-Adverse-Effect-Level(NOAEL): 50,000 ppm

No animal data are available to define carcinogenic, developmental or reproductive hazards. In animal testing this material has not caused developmental toxicity. HFC-125 does not produce genetic damage in bacterial or mammalian cell cultures or when tested in animals (not tested for heritable genetic damage).

HFC-134a

Inhalation 4-hour LC50: 567,000 ppm in rats

Single exposure caused: Cardiac sensitization, a potentially fatal disturbance of heart rhythm associated with a heightened sensitivity to the action of epinephrine. Lowest-Observed-Adverse-Effect-Level for cardiac sensitization: 75,000 ppm. Single exposure caused: Lethargy. Narcosis. Increased respiratory rates. These effects were temporary. Single exposure to near lethal doses caused: Pulmonary edema. Repeated exposure caused: Increased adrenals, liver, spleen weight. Decreased uterine, prostate 6

#### (TOXICOLOGICAL INFORMATION - Continued)

weight. Repeated dosing of higher concentrations caused: the following temporary effects - Tremors. Incoordination.

#### CARCINOGENIC, DEVELOPMENTAL, REPRODUCTIVE, MUTAGENIC EFFECTS:

In a two-year inhalation study, HFC-134a, at a concentration of 50,000 ppm, produced an increase in late-occurring benign testicular tumors, testicular hyperplasia and testicular weight. The no-effect-level for this study was 10,000 ppm. Animal data show slight fetotoxicity but only at exposure levels producing other toxic effects in the adult animal. Reproductive data on male mice show: No change in reproductive performance. Tests have shown that this material does not cause genetic damage in bacterial or mammalian cell cultures, or in animals. In animal testing, this material has not caused permanent genetic damage in reproductive cells of mammals (has not produced heritable genetic damage).

HFC-143a

Inhalation 4-hour LC50: >540,000 ppm in rats

Single exposures by inhalation to 500,000 ppm caused anesthesia but no mortality at 540,000 ppm. Cardiac sensitization occurred in dogs at 300,000 ppm following an intravenous challenge with epinephrine. Two, 4-week inhalation have been conducted. In the first study, pathological changes in the testes were observed at all exposure concentrations; no effects were observed in females. The testicular effect was considered related to the method used to expose the rats to HFC-143a. In the second study using the same exposure concentrations, no effects were noted in males at any concentration. Data from a 90-day study revealed no effects in male or female rats at exposures up to 40,000 ppm. Long-term exposure caused significantly decreased body weights in male rats fed 300 mg/kg for 52 weeks, but there was no effect on mortality. Tests in rats demonstrated no carcinogenic activity when administered orally 300 mg/kg/day for 52 weeks and observed for an additional 73 weeks. Tests in bacterial cell cultures demonstrated mutagenic activity, but the compound did not induce transformation of mammalian cells in culture or in the whole animal. Tests in animals demonstrate no developmental toxicity.

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_____ ECOLOGICAL INFORMATION _____ Ecotoxicological Information Aquatic Toxicity HFC 143a 96-hour LC50, Rainbow trout: >40 mg/L HFC-134a 48-hour EC50, Daphnia magna: 980 mg/L 96-hour LC50, Rainbow trout: 450 mg/L DISPOSAL CONSIDERATIONS _____ Waste Disposal Comply with Federal, State, and local regulations. Reclaim by distillation or remove to a permitted waste disposal facility. _____ TRANSPORTATION INFORMATION _____ Shipping Information DOT/IMO/IATA Proper Shipping Name : Refrigerant Gas R-404A Hazard Class : 2.2 UN No. : 3337 Label(s) : Nonflammable Gas Shipping Containers Tank Cars. Cylinders Ton Tanks _____ REGULATORY INFORMATION ------U.S. Federal Regulations TSCA Inventory Status : Reported/Included. TITLE III HAZARD CLASSIFICATIONS SECTIONS 311, 312 Acute : No Chronic : No Fire : No Reactivity : No

Pressure : Yes

Mate	rial Safety Data	Sheet
(REGULATO	RY INFORMATION -	Continued)
LISTS:		
SARA Extremely Hazardo CERCLA Hazardous Mate: SARA Toxic Chemicals	ous Substance rial	-No -No -No
OTHER INFORMATION		
NFPA, NPCA-HMIS		
NPCA-HMIS Rating Health Flammability Reactivity Personal Protection rat: conditions.	: 1 : 0 : 1 ing to be supplie	ed by user depending on use
The data in this Materia specific material design combination with any oth	al Safety Data S nated herein and her material or :	neet relates only to the does not relate to use in in any process.
Responsibility for MSDS > Address Telephone	: MSDS Coordinat : DuPont Fluoroj : Wilmington, Di : (800) 441-751	cor products 2 19898 5
# Indicates updated sect	tion.	

DuPont

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This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.

End of MSDS